



Abra-Prene 65 PRODUCT CODE – Abra-Prene 65



TECHNICAL SPECIFICATIONS

PROPERTIES	TEST METHOD	VALUES	TEST METHOD	VALUES
		FPS UNITS		FPS UNITS
SPECIFIC GRAVITY	-	1.35 ± 0.05	ASTM D297	1.35 ± 0.05
HARDNESS	ISO 48-4	65 ± 5 Sh A	ASTM D2240	65 ± 5 Sh A
TENSILE STRENGTH (min)	ISO 37	2844 PSI	ASTM D412	200 kg/cm 2
ELONGATION AT BREAK (min)	ISO 37	500 %	ASTM D412	500 %
COMPRESSION SET (70°C/24 hrs/25% compression) (max)	ISO 815-1	40 %	ASTM D395 METHOD B	40 %
ABRASION RESISTANCE (max)	DIN 53516	170 mm3	ASTM D5963	170 mm3
TEAR RESISTANCE (Angular) min	DIN 53515	140 Lbs/Inch	ASTM D624	25 Kg/cm
CHANGE IN PROPERTIES AFTER				
HEAT AGEING FOR (72 hrs. AT 70 °C)			ASTM D573	
HARDNESS (Pts)		+ 5 (Max)		+ 5 (Max)
TENSILE STRENGTH (%)		+ 10 / - 15		+ 10 / - 15
ELONGATION AT BREAK (%)		+ 10 / - 20		+ 10 / - 20
VOLUME SWELL : AT 70°C FOR 72 HRS			ASTM D 471	
IN IRM OIL NO.901		+ 27%		+ 27%
IN IRM OIL NO.902		+ 30 %		+ 30 %
IN IRM OIL NO.903		+ 80 %		+ 80 %
CHEMICAL RESISTANCE				
OZONE		GOOD	ASTM D 1149	GOOD
DILUTE ACIDS AND BASES		GOOD		GOOD
CONCENTRATED ACIDS AND BASES				EAD
OILS		FAIR		FAIR GOOD
SOLVENTS		GOOD		
TEMPERATURE RANGE		FAIR -30° to + 120° C		FAIR -30 ° to + 120° C
COLOR		BLACK		BLACK
T-4 A 11 -: -41				

Note: All pictures shown are for illustration purpose only. Actual product may vary due to product enhancement.*























